

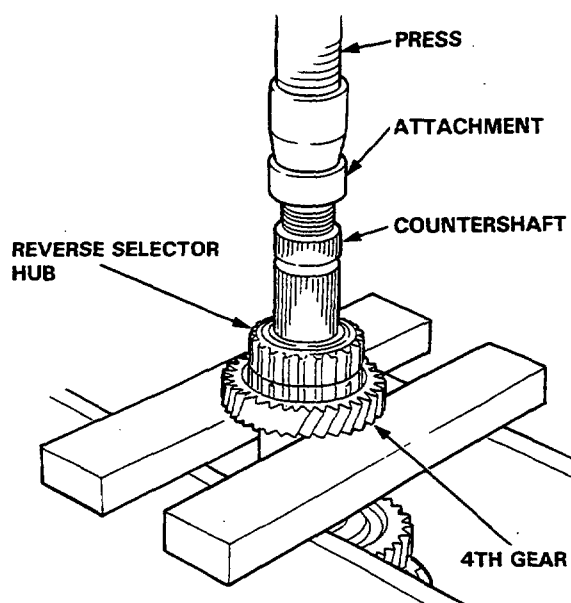


## Disassembly/Reassembly

1. Using a hydraulic press, press out the countershaft while supporting 4th gear.

NOTE: Place an attachment between the press and the countershaft to prevent damage to the shaft.

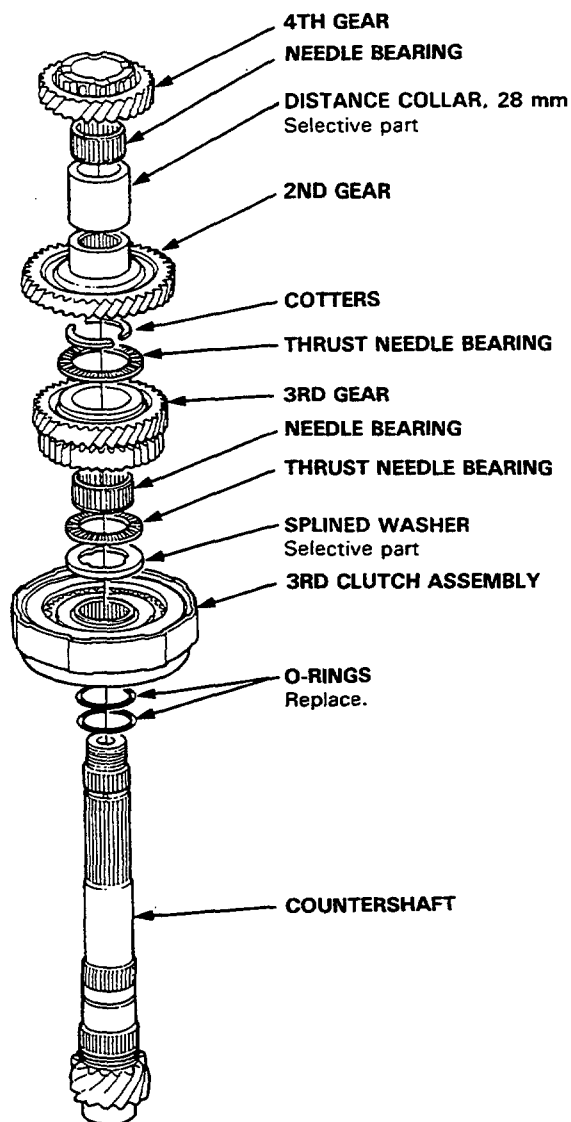
**CAUTION:** Do not allow the countershaft to fall and hit the ground.



2. Assemble the parts below on the countershaft as shown below.

NOTE:

- Lubricate all parts with ATF during assembling.
- Before installing the O-rings, wrap the shaft splines with tape to prevent damaging the O-rings.



(cont'd)